

# inclination sensor F99

A Newton's cradle with five silver spheres. The front-most sphere is replaced by a globe of the Earth, showing continents and oceans. The background is a light blue gradient. A horizontal green bar is overlaid across the middle of the image, with a smaller green square inset on the globe.

Jens Scherer  
product management



Pepperl and Fuchs is going with a new technology on the market

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### Products for Factory Automation

 <a href="#">Proximity switches (inductiv, capacity, magnetic)</a>	 <a href="#">Photoelectric sensors</a>	 <a href="#">Industrial Vision</a>
 <a href="#">Ultrasonic sensors</a>	 <a href="#">Rotary Encoders</a>	 <a href="#">Positioning Systems</a>
 <a href="#">Inclination Sensors</a>	 <a href="#">AS-Interface</a>	 <a href="#">Identification Systems</a>
 <a href="#">Logic control units</a>	 <a href="#">Electrical and Mechanical System Components</a>	

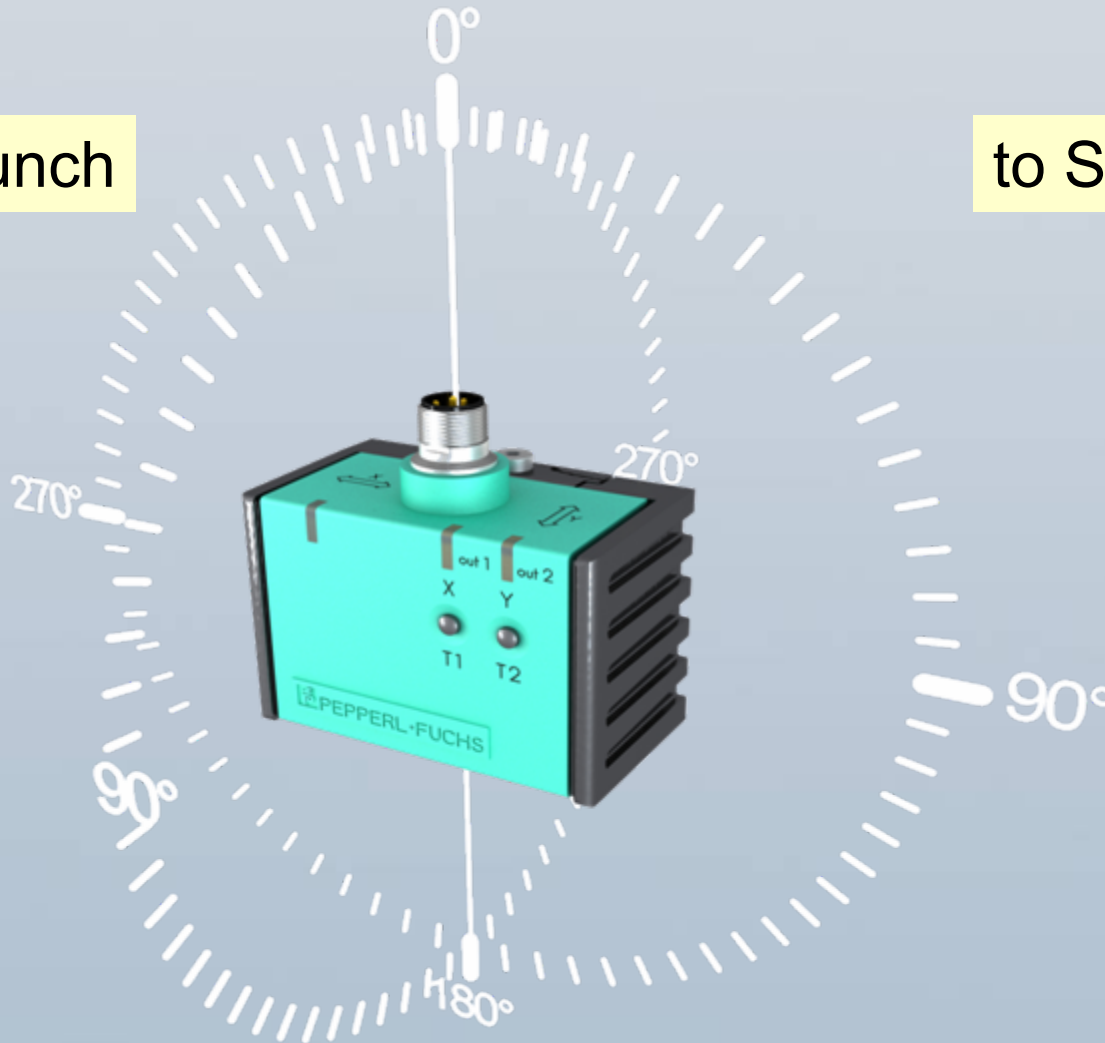
1. Proximity Switches  
ind, cap, mag
2. Photoelectric Sensors
3. Industrial Vision
4. Ultrasonic Sensors
5. Rotary Encoders
6. Positioning Systems
7. AS – Interface
8. Identification Systems
9. Logic control units
10. Electrical / Mechanical systems
11. Inclination Sensors

# F99 measuring angles of inclination



market launch

to SPS 2007



# F99 measuring angles of inclination

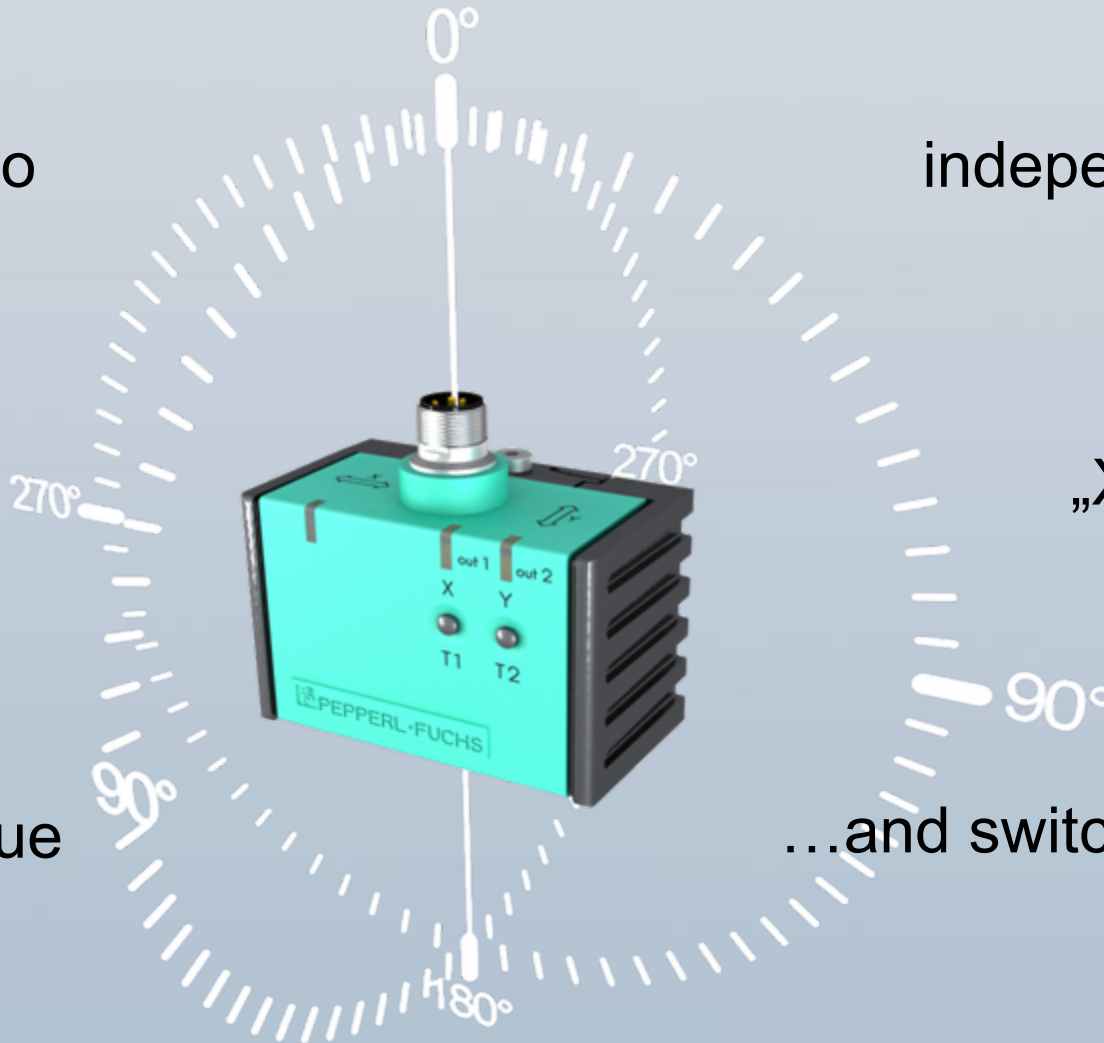


...up to two

independent axes

„X“ ...

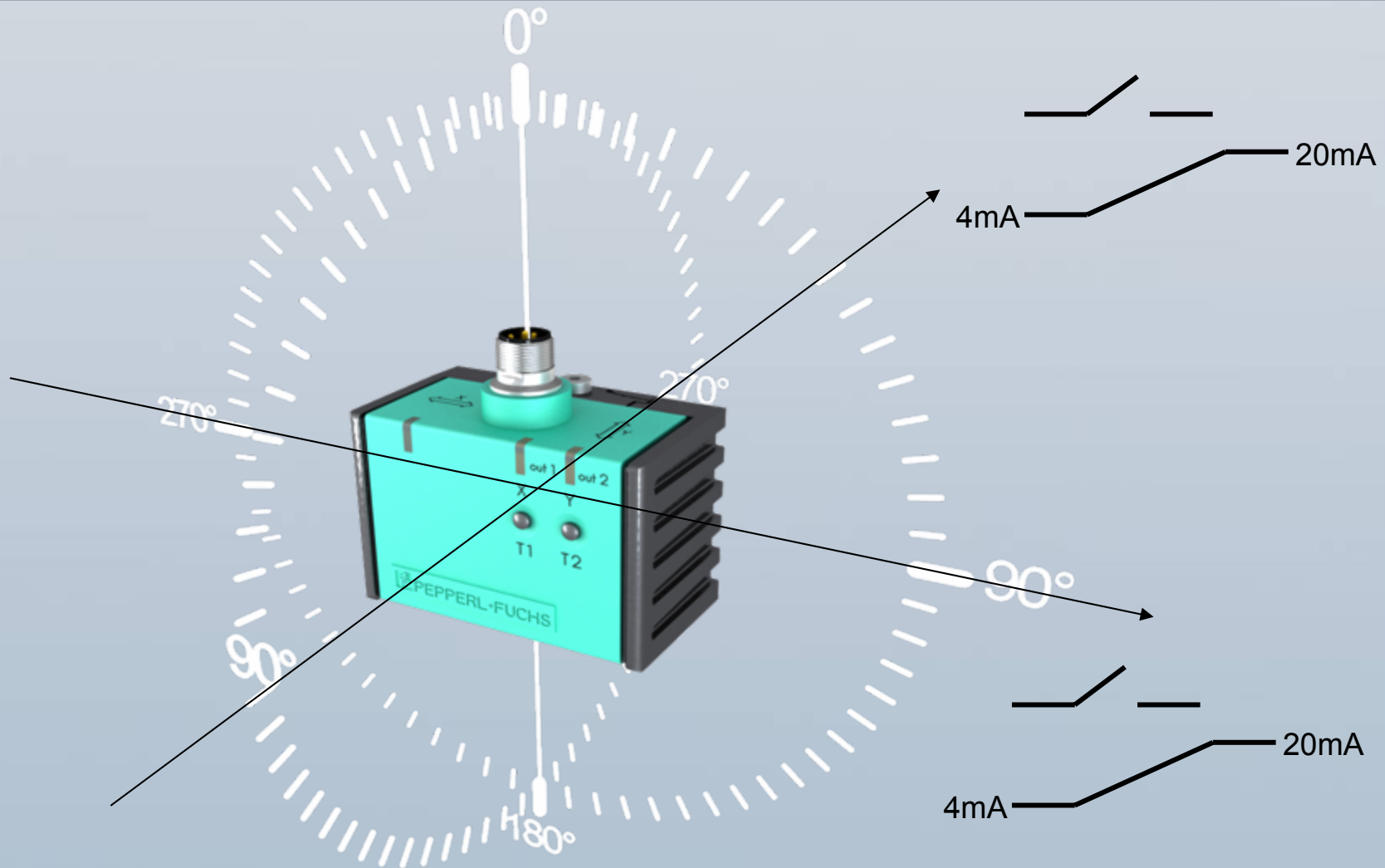
„X und Y“



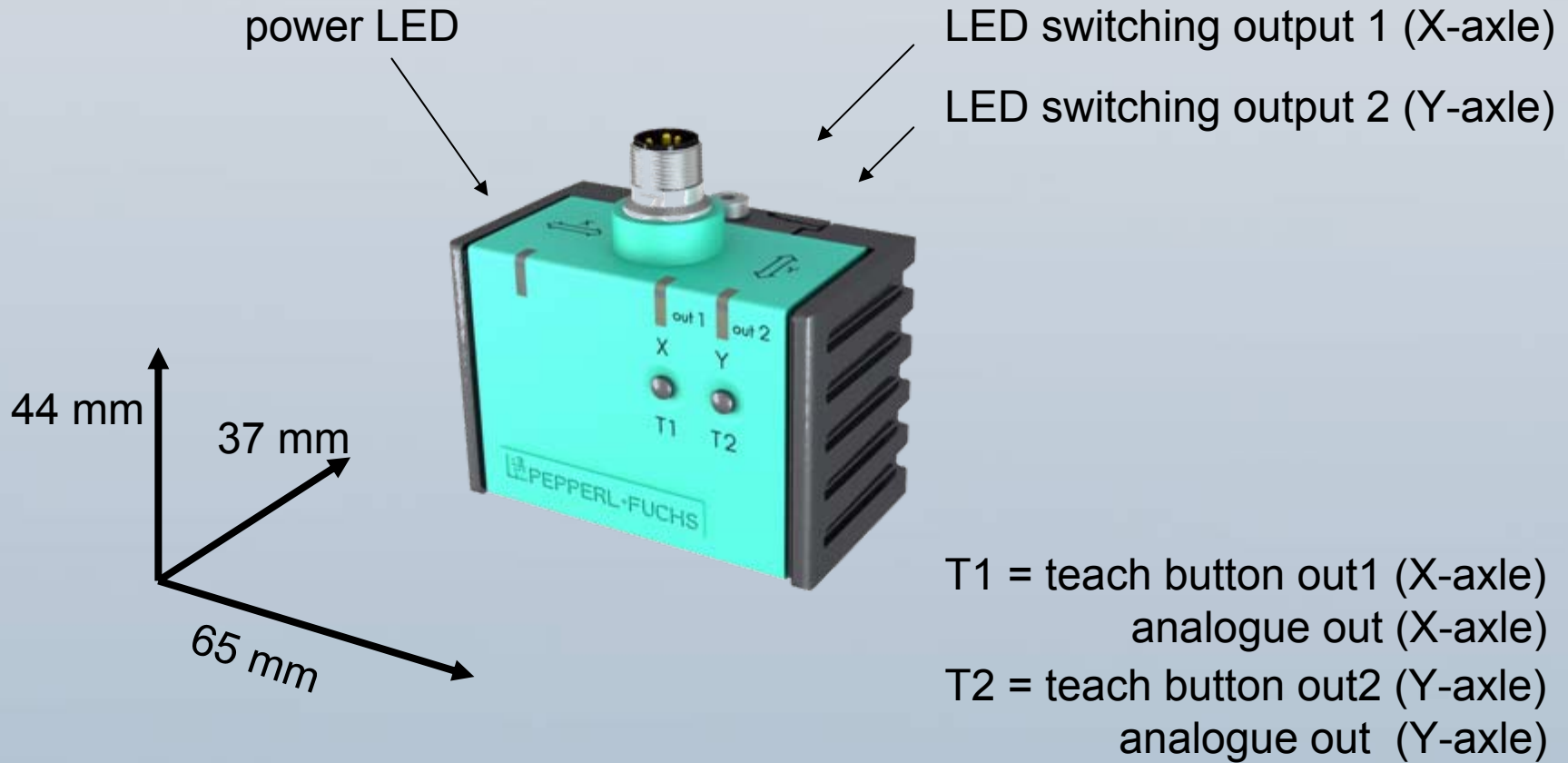
with analogue

...and switching outputs

# F99 measuring angles of inclination



# F99 preface



## F99 preface



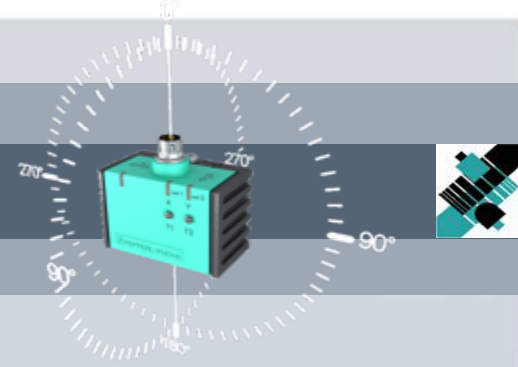
sensor element can be removed from mounting bracket by central screw



protection class  
IP68 / IP69K

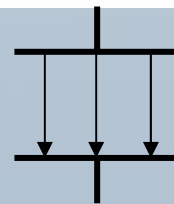
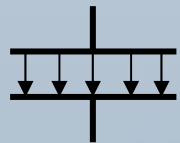
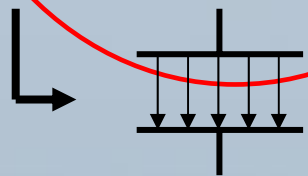
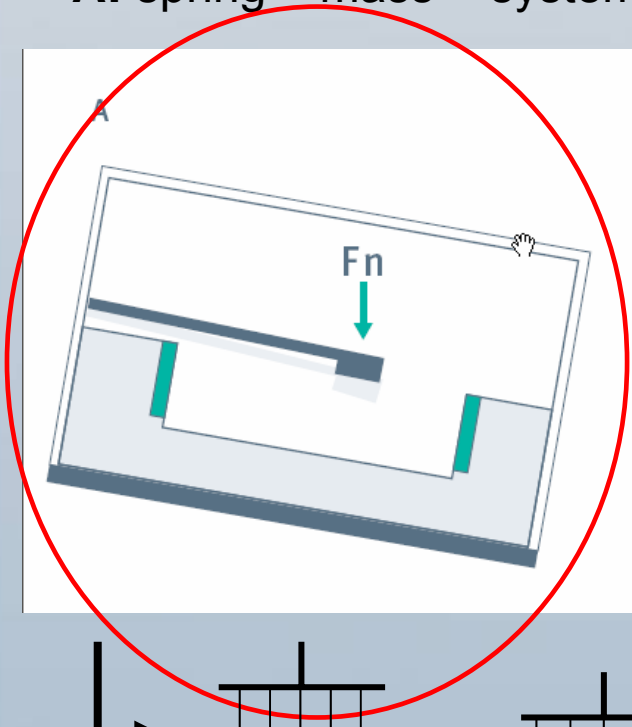
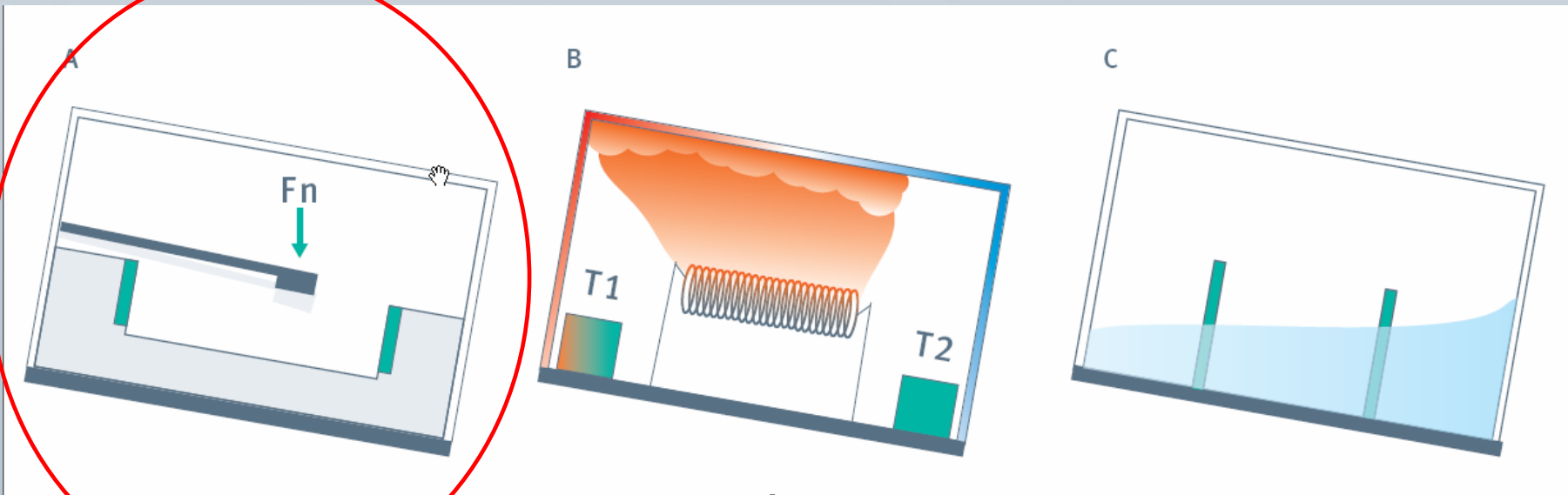
temp. range  
-25 ... +85°C

# F99 functional principles



there are existing 3 basic measuring principles:

**A:** spring – mass - system   **B:** thermal technology   **C:** fluid system





# advantages – and disadvantages of technologies

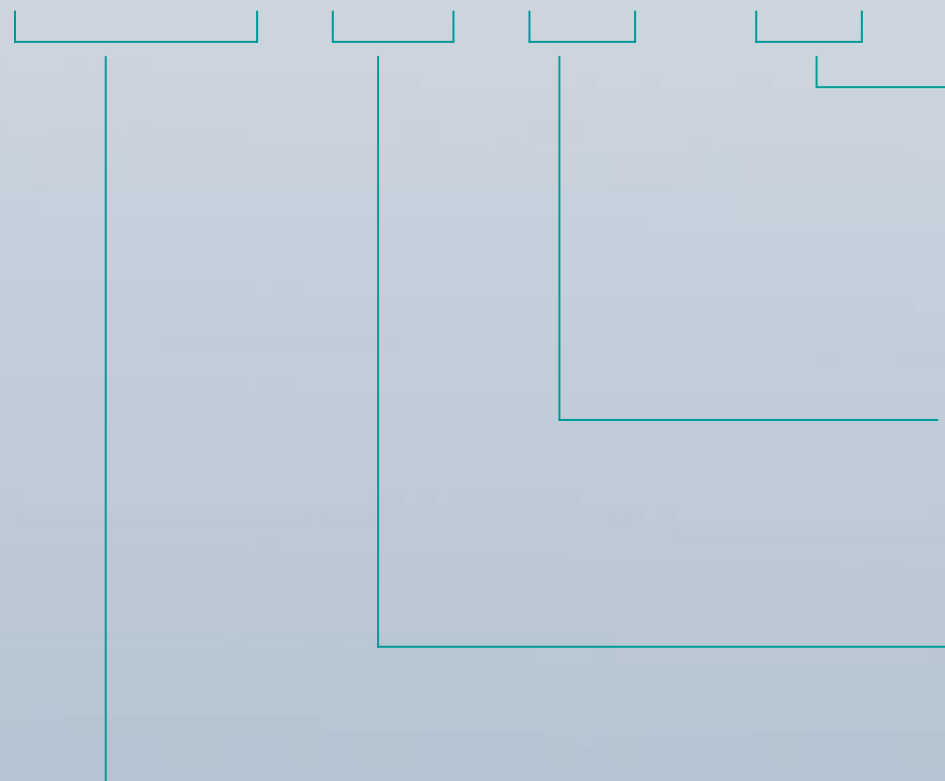


technology	advantage	disadvantage
<b>micromechanics</b>	<ul style="list-style-type: none"><li>-four big manufacturer</li><li>-fast &lt;1000Hz</li></ul>	<ul style="list-style-type: none"><li>-lower shock resistance</li><li>-self vibrancy typ. 1,5k-6kHz</li><li>-mechanical clipping</li></ul>
<b>thermal</b>	<ul style="list-style-type: none"><li>-high shock resistance</li><li>-now self vibrancy</li><li>-low vibration sensitivity</li></ul>	<ul style="list-style-type: none"><li>-Only one big manufacturer</li><li>-slow &lt;20Hz</li></ul>
<b>with fluid</b>	<ul style="list-style-type: none"><li>-high resolution</li><li>-now vibration sensitivity</li></ul>	<ul style="list-style-type: none"><li>-expensive z.B. HL-Planar 30€</li><li>-big design</li><li>-no manufacturer for 360° sensor-elements</li></ul>

# type designation



**INY360D – F99 – 2I2E2 – V17**



connection:

V17 = M12x1 8 pins

V15 = M12x1 5 pins

V1 = M12x1 4 pins

5M = 5 meter cable

I=current output 4-20mA

(U=voltage output 0-10VDC)

E2=PNP, N.O.

B16=CAN open

F99 = housing

INY360D = inclination 2 axis 360°

INX360D = inclination 1 axle 360°



- measuring range: 0...360°
- axis: 1 or 2
- abs. accuracy:  $\pm 0,5^\circ$  at room temperature. (Abweichung  $0,027^\circ / K$ )
- repeat accuracy:  $\pm 0,1^\circ$
- switching hysteresis: typ.  $\pm 0,5^\circ$
- sensitivity:  $\pm 0,1^\circ$
- temperature range: -25 – 85°C
- IP68, IP69K protection class II, e1 certification (August 2008)
- 2 PNP (N.C. / N.O.) output with teachable switching points
- 2 analogue outputs (4-20mA)
- CAN Open interface (4.Q. 2008)

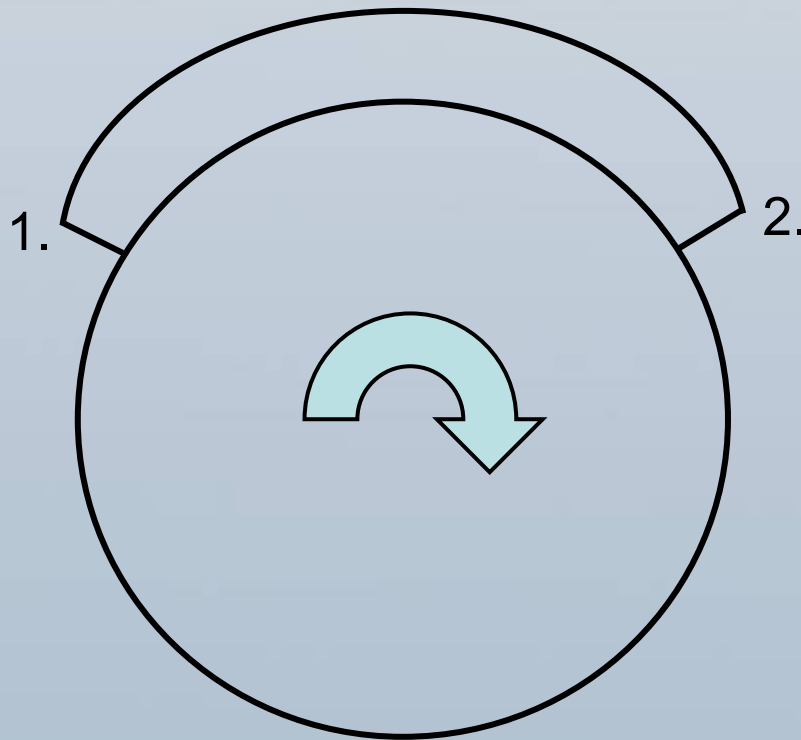
## teach in procedure



You want to teach in a switching range from

1.  $-45^\circ$  to

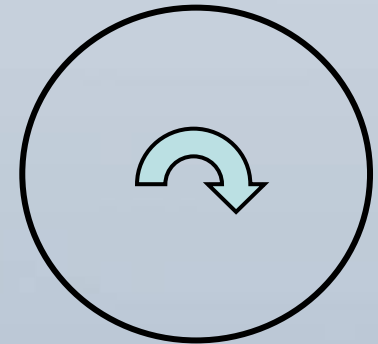
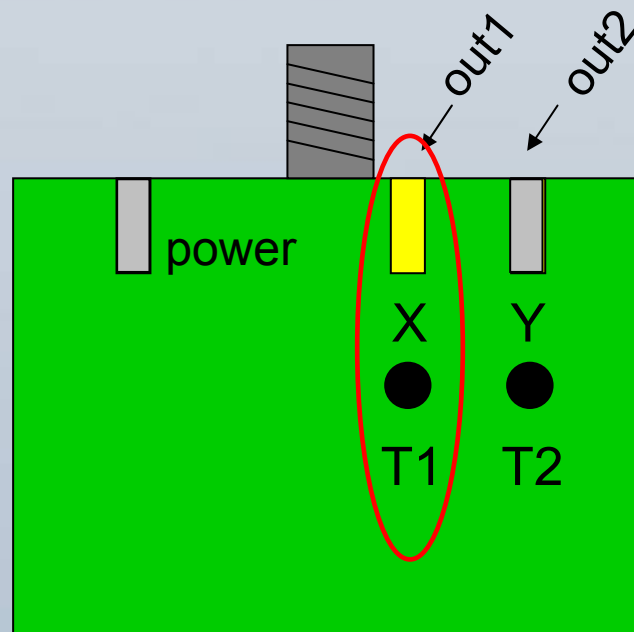
2.  $+45^\circ$  ...at the X axle



# teach in procedure



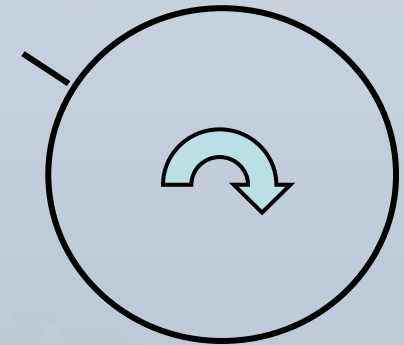
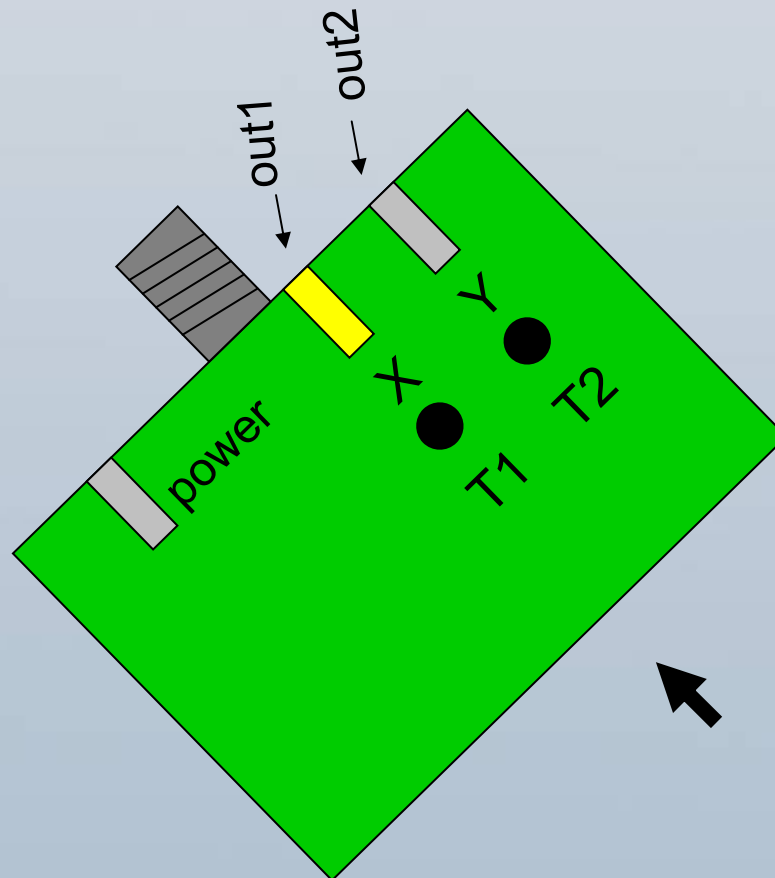
1) activate the teach mode of the X-axle



2 sec press T1



2) turn sensor to -45° position



press T1 shortly

## teach in procedure

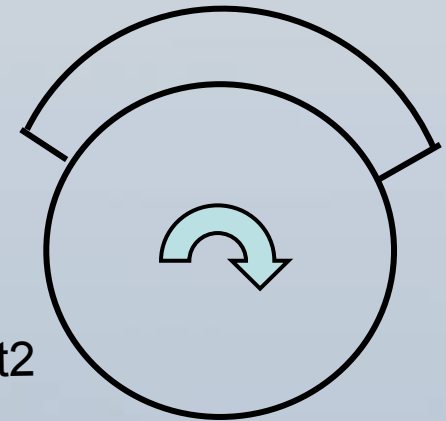
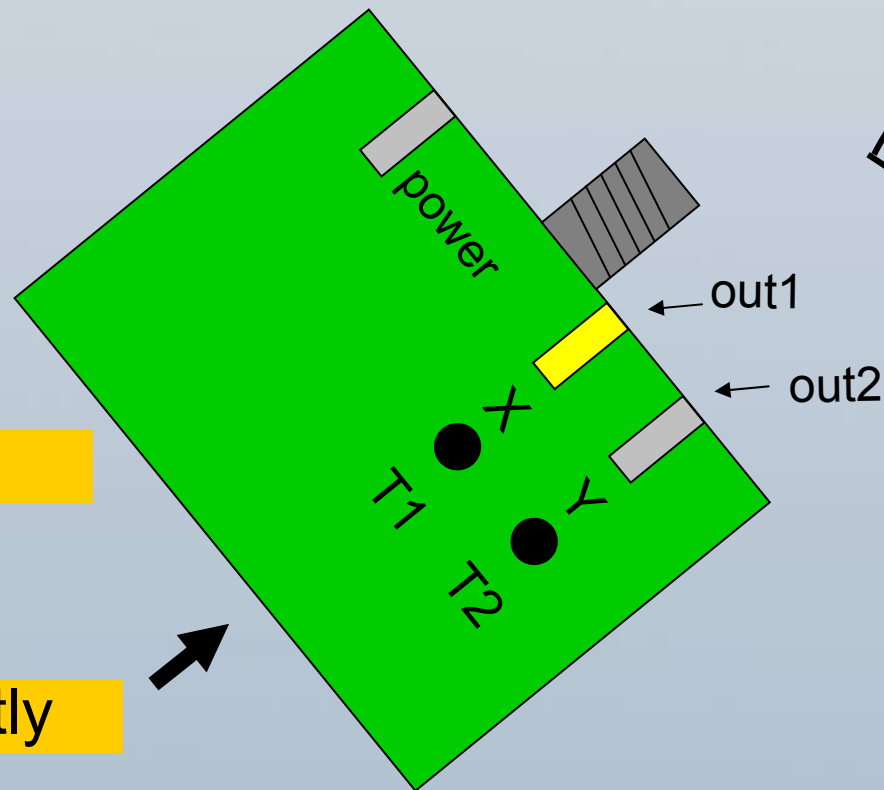


3) turn sensor to +45° position

ready!

...in only 3 steps

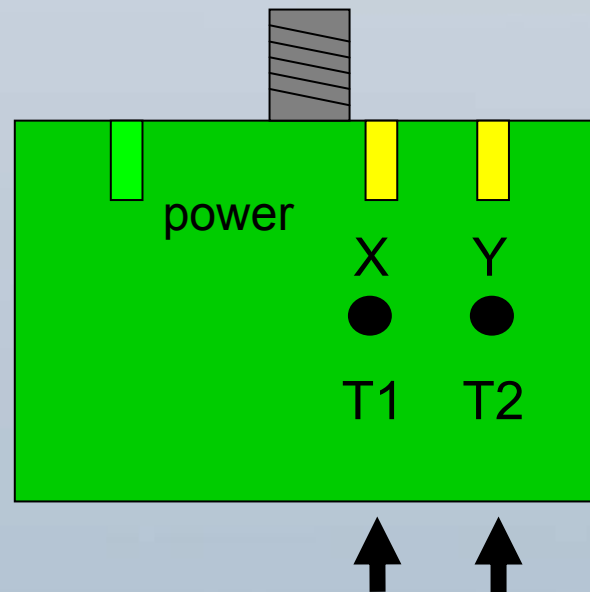
press T1 shortly



## teach in procedure



- same applies to the teach in of the Y-axle (T2)
- to teach in the analogue evaluation points:  
change mode...



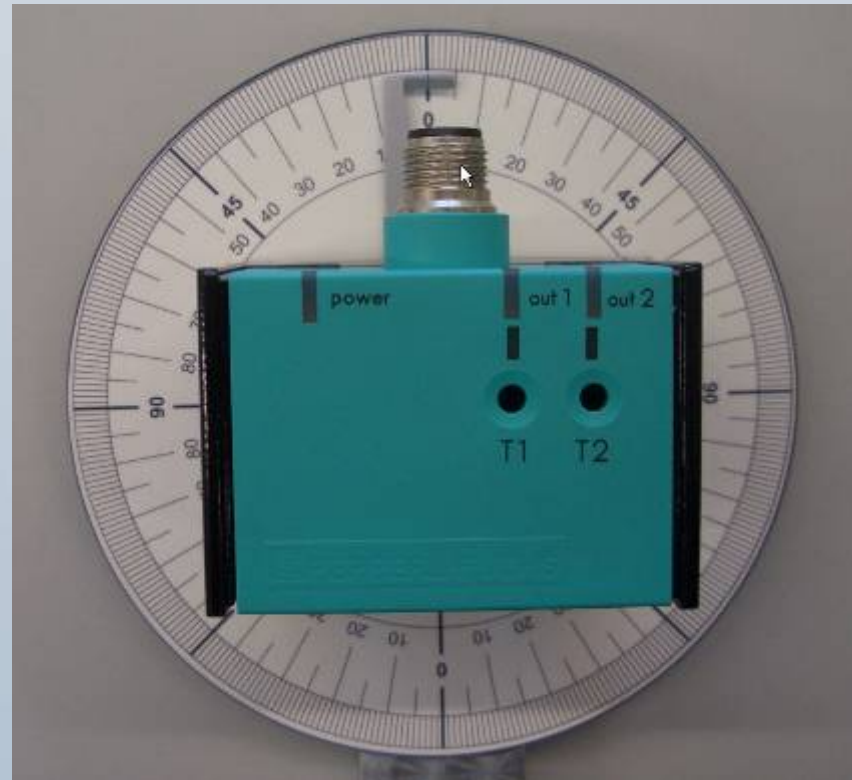
...further more  
like the teach in  
procedure of the  
switching points

...press T1 and T2 for 2 sec...





a goniometer will be available soon as an accessory

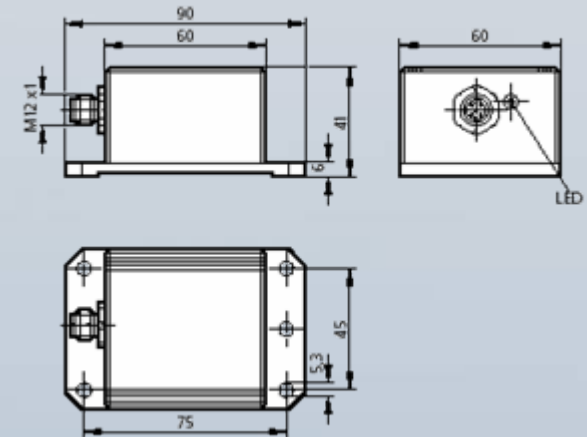


# competitive products Fa. ifm



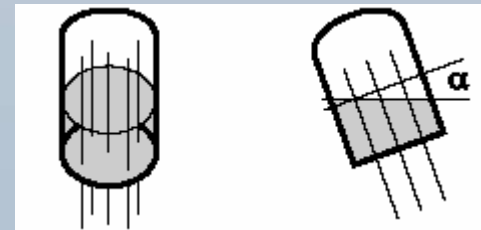
## Sensor zur Lagekontrolle und Winkel- erfassung für den mobilen Einsatz.

- ▶ Meßbereich  $\pm 45^\circ$  in X- und Y-Richtung.
- ▶ Anzeige-Auflösung ab  $0,1^\circ$  einstellbar bei Einsatz als CAN-Sensor.
- ▶ Kompakte und robuste Ausführung, hohe Schutzart (IP 67).
- ▶ e1-Typgenehmigung durch das Kraftfahrt-Bundesamt.
- ▶ CAN-Schnittstelle mit CANopen-Protokoll.



## short description

Inclination sensor with fixed measuring range of  $\pm 45^\circ$  in X- and Y-direction.  
Fluid sensor





## CR 2101

CAN-interface

$\pm 15^\circ$

2-axis

10...32 V DC



list price: 428,30 €

## CR 2102

CAN-interface

analogue outputs

4...20 mA

$\pm 45^\circ$

2-axis

10...32 V DC



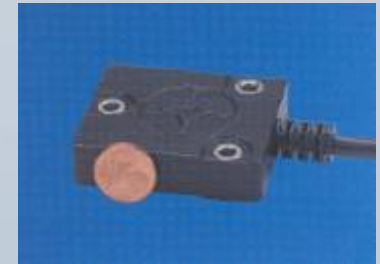
list price: 472,20 €



**CANopen & Device  
Net: 5°, 15°, 30°**



**Profibus: 5°, 15°, 30°**

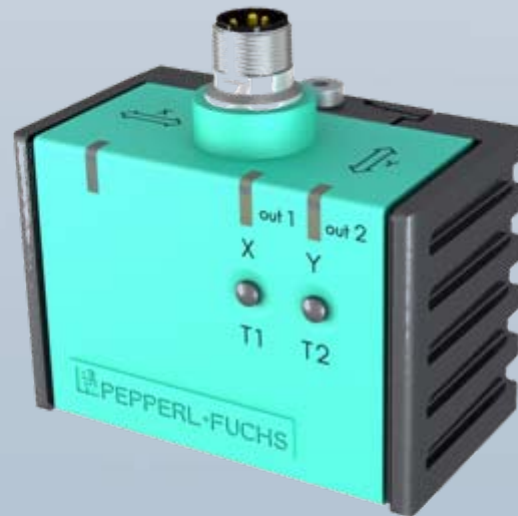


**CANopen  
0...360°**

## target of promoting the new F99 end of 2007



- collecting of applications
- searching for customers where we can test special functionalities



## imaginable applications



company Ades (Spain) applies the PMI360D to control the rotation of solar panels at the moment. (3000 pcs/year.)  
An inclination control is imaginable

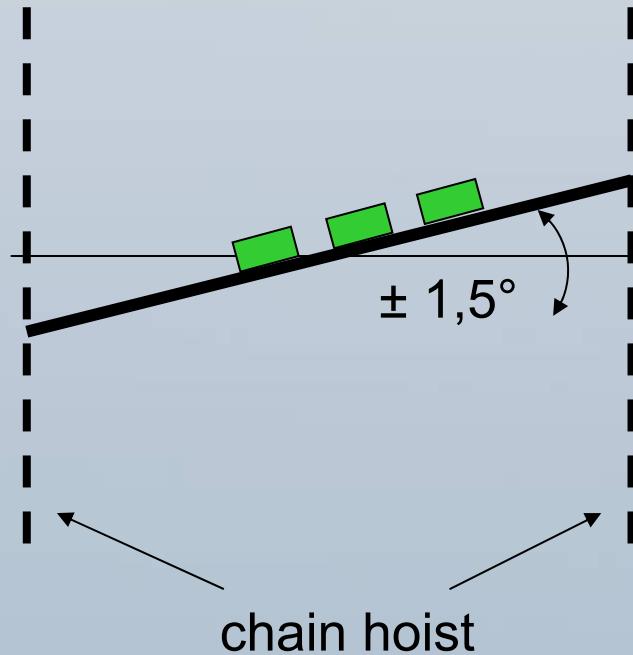
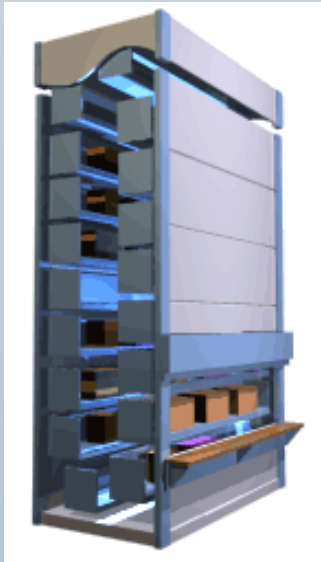




## imaginable applications



company Megamat (D) is testing to control the inclination of  
tableaus of stock paternoster



deviation of inclination  
max.  $\pm 1,5^\circ$



## declination and acceleration of wind energy masts



In case of exceeding the limit of declination or acceleration of the mast the rotor can be turned automatically out of the wind.



## imaginable applications



company U-Lift is asking at the moment for:  
inclination measuring of board lifts and ramps



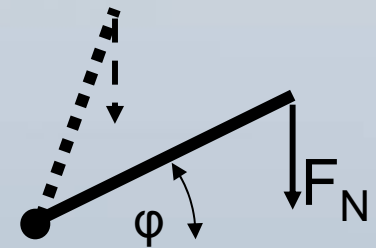
attention!! e1 approval until August 2008

# imaginable applications



common use in commercial vehicles

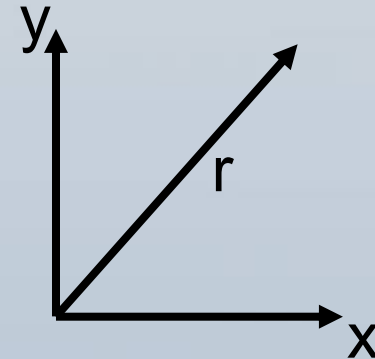
attention: e1 approval and CAN bus version!



## customer specific adaptations are possible



- preset of evaluation range
- Housing without teach button
- Analogue voltage output
- PNP or NPN outputs
- measuring of acceleration
- output of resulting force
- ...



appropriate product specialist: Jürgen Becker  
product manager: Jens Scherer



- analogue - and switching outputs
- free set of evaluation points
- no restriction of predetermined angels for example  $\pm 45^\circ$  or  $\pm 90^\circ$
- easy and simple set up by teach in buttons
- Outdoor – suitable, robust housing IP68 / IP69K